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G Series Balance Weight Type Forklift



Our products are constantly updated and improved. Parameters and design are subject to change without prior notice.The configuration and color of the products in figures may be different from the actual delivered model. Please in kind prevails.



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Our Strength



Anhui Heli Co. Ltd., a core holding subsidiary of the forklift group, was listed in Shanghai Stock Exchange in 1996 and it is registered capital is 616.8 million. It is presently an industrial vehicle research and development, manufacturing and export base in China with large scale, complete product line and industrial chain and strong overall strength.



Position in industry

Our R&D, manufacturing and sales of industrial trucks, intelligent transport equipment and the relevant core parts, having the significant advantages of large scale, completed business chain, strong comprehensive strength and high economic benefits. the main economic indicators have maintained leading in the national industry.



Scientific research ability

The technical center of the company was honored as one of the first batch of "enterprise technical center at national level" in 1995 by National Development and Reform Commission together with other three ministers and commissions. We have complete research sectors and rich infrastructure.

Our **strength**



Key awards

In recent 5 years, New products with our independent research and development win 6 awards for scientific and technological advancement, 2 first prize wards for scientific and technological advancement in Anhui Province and 1 second prize award for scientific and technological advancement in mechanical industry.

HELI around the world

HELI ranked top 10 among the world industrial truck sector in 2006 and top 8 from 2011. HELI has autonomous sales network and sound service system with 24 provincial sales network and more than 400 second level dealers in domestic and in overseas, HELI sets up sales network in more than 80 countries and regions and our products sell to 150 countries and regions over the world in the next five years, Heli will vigorously promote the international operation and create a global famous brand.

Brand concept

With being world top 5 as the short-term goal, HELI is committed to be a world advanced and over-lasting enterprise.

Centennial HELI is our definition in thought and world top 5 is our quantized goal. HELI people work steadily and keep forging ahead to make our enterprise bigger and stronger. HELI has gone to a fast developing time since the new century. In 2006, HELI ranked world top 10. Now, we make our decision to be world top 5 which is not only a heritage of our glorious history but also our never-ending hard effort.

Heavy machine manufacturing base

Based on HELI strong scientific research platform and manufacturing ability, HELI research and develop, produce and sale heavy trucks, reach stacker and empty container handler with completed series and various types to provide customers with special material handling solutions.

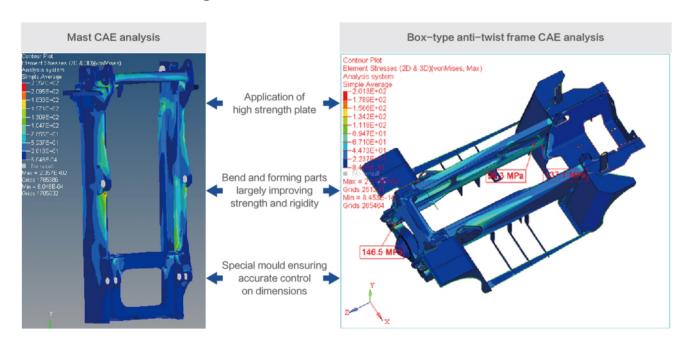
Heavy truck: 12t-18t、20-25t、28-32t、35t、38-40t、42-46t

Reach stacker: standard type reach stacker, heavy type reach stacker

Container handler :2-3 layer, 5-6 layer, 7-8 layer

Enduring and durable

A.1 Durable structure design



A.2 Easy and high efficient daily inspection

Cab electric tilting system Automatic tilting system facilitates interior maintenance; Hydraulic drives tilting cylinder with electric assistance making cab tilt 60° right ward which makes maintenance easy.

► Engine hood with large opening angle Open type engine hood which can be open through two self-lock spring ensures easy and high efficient maintenance.



► Easy liquid adding and check

Cooling liquid adding and check, fuel adding, level check, oil-water separator replacement, engine oil adding and check and hydraulic oil level check become easier.









• Easy fuel adding and check



· Easy hydraulic oil level and quality (hydraulic oil level gauge)



· Easy oil-water separator replacement and maintenance

· Easy engine oil adding and check

A₃ Improved protection performance

- ▶ Oil cylinder protection sleeve
- ► Electric tilting button with high dust-proof and water-proof degree
- ► Improved harness protection degree
- ► Dust-proof and water-proof plus and sockets
- Dust-proof vent
- ► High strength aluminum plate fin type radiator
- ► Improved fuel pipe safety degree



 Oil cylinder protection sleeve(optional): it is used to protect cylinder damaged
 Electric tilting button with high dust-proof and water-proof degree: protecting from foreign matters



degree:IP67



Front axle dust proof vent



■ Transmission box dust proof vent



■ High strength fin type structure will not deform or crack

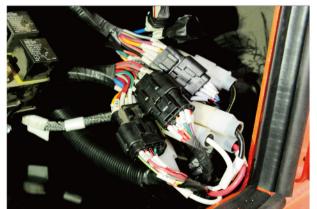
Exterior injection molding treatment——anti-corrosion and oxidation resistance.



Dust-proof sleeve for electric cabinet



Molding steel pipe is used for oil suction pipe improving safety degree largely.



■ Dust proof and water proof sockets and plugs: protection degree IP65



 \blacksquare Harness meets German standard and its temperature resistance ability is largely improved (-40 °C-105 °C) .

A4 Improved cooling efficiency

- Optimal designed channel
- ▶ Reasonable layout of radiator's fins
- Optimal designed fan





Optimal designed channel Optimal designed radiator and channel make cooling system have small resistance, avoid air flowing back effectively and improve cooling efficiency.

Optimal designed fan Axial fan with multiple blade, enough blast capacity and pressure and consume power is special for G series based on



B

Energy saving and environment friendly

B.1 High efficient matching, forceful power

► Cummins QSB6.7 engine

Six cylinder four stroke turbocharged engine which is powerful, reliable, and economic and meets China III is assembled on the truck.



➤ ZF transmission box

Smooth gear shifting without shock.

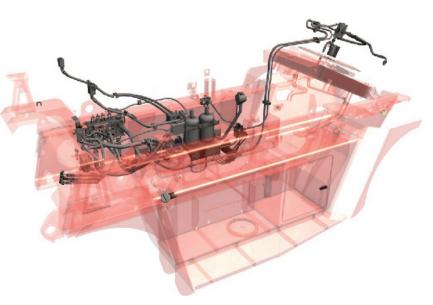
Intelligent gear shifting mode is easier.

High efficient power match is more energy saving.



B₂ Hydraulic dynamic load variable control system

▶ It can adjust oil pump displacement automatically according to operator habit and load condition to achieve high precision flow control and energy saving.



B_{.3} Intelligent sensitive thermal management system

- ▶ Four in one compound radiator effectively integrates resource and saves space.
- Real time thermal managing system monitors cooling medium temperature curve of the completed truck and fan multilevel speed changing is achieved.

 The truck is heated quickly in winter and in summer, the system power consumption is more reasonable.
- The system saves 10% of the energy and consumption in low temperature area is 15% reduced.
- Better matching design; multilevel fan speed; outstanding noise reducing effect.



Intelligent sensitive thermal management system

- Electric control system
- Real time thermal managing system monitors cooling medium temperature curve of the completed truck to control fan speed.
- Hydraulic system
- Fan is powered by separated power which is different from traditional direct connection fan to achieve fan multilevel sped changing.
- Cooling system
- Four in one compound radiator; optimized air channel and fan the air duct and the fan.

B.4 Light type design

- ▶ Rear counter weight has no air channel and counter weight use ratio is 5% increased and thus truck service weight is reduced.
- ▶ Light type design optimizes structure and the truck is lighter and more stable.



- Counter weight no air channel design Special cooling system layout and temperature control system are adopted on G series truck. rear counter weight has no air channel and counter weight use ratio is increased and thus truck service weight is reduced.
- Light type design
- · Application of high strength material.
- · Years of data accumulation and accurate CAE analysis.
- · Constant structure optimization.

C

Comfort and convenient



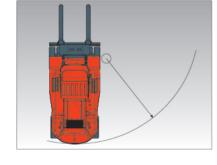
C.1 Easy get on-off

- Large getting on off pedal and handrail
 Open type steps make easy and safe get on-off.
- Anti-skid pedal
 Anti-skid aluminous pedal has good anti-skid performance.
- Auxiliary handrail
 Solid and durable



C₂ Smaller turning radius

Smaller turning radius
 Compact frame design
 Optimized steering angle



C₃ Mast lower buffering

Mast lower buffering
 Reduce the shock when lowering

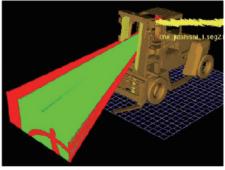


C.4 Superior view

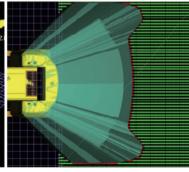
- Superior front view
 Front glass with large arc is used and front view field angle is 10° increased.
- Superior top view
 Large glass is used on the top of cab.
- Superior rear view 1200mmx900mm glass is used at the rear end of cab.
- Glass for left and right side window 4 pieces of glass is used on left and right door to ensure 360° view.
- Professional ergonomics view analysis



Rear vision system (optional) truck real time rear view can be displayed when backward.





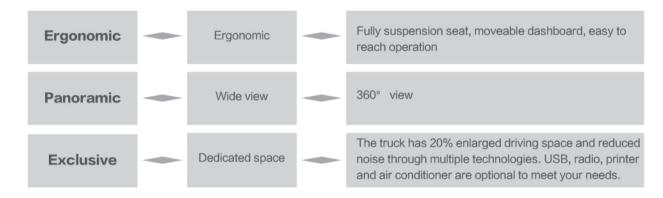


■ Rear view check



C.5 More comfort driving experience

special cab with 360° view





 Moveable dashboard Most reasonable relative position is set between dashboard and seat SIP point through optimized ergonomic and multiple test. Dashboard and seat can be moved together to meet different driving



Weighting system(optional) Weight can be measured accurately through Monitor is achieved through reasonable distributed 6 checking hydraulic pressure.



 Backward radar(optional) Larger monitoring range





 Adjustable steering wheel bears your weight but also provides steady driving habit and easy and flexible steering largely reduces working.



 Pedal optimized layout Adjustable damping shock reducing design not only Steering wheel can be adjusted according to operator Optimized pedal reduces fatigue during long time



■ Temperature control system through multiple Fully sealed cab controls temperature in the cab high efficiently and multiple channels cross ventilation keep the temperature in the cab stable.



 Flexible control knob Accurate, safe and effective control can be achieved through small operation force.

Safe and high efficient



D.1 Better stability

- ► Smaller front overhang
- · More compact mast structure
- ► Retroposition of center of gravity
- · Retroposition of power system
- · Retroposition of cooling sytem
- · No air channel on the balance weight

D₂ ops

- ► OPS for the whole truck (optional)

 Truck power will be cut automatically and the truck can not be operated when operator is away from seat.
- OPS system for mast (optional) The mast is locked and can not be operated when operator is away from seat.



D₃ Wet type drive axle



▶ Maintenance free

Specially designed structure and brake principle provides anti-dust and anti-water function and saves your maintenance cost.

► Safe and reliable brake

Working requirements such as Long time, high duty, short distance or frequent brake can be satisfied.

D₄ High efficient working



► High efficient operation

- · Hydraulic pilot long distance control provide high operation accuracy and quick response.
- · Integrated dashboard makes operation easy.
- · Reasonable ergonomics layout provides you human-machine friendly operating experience.

▶ High efficient performance

- · Faster working speed
- · Better gradeability
- · Forceful power output provides truck better acceleration performance and gradeability.

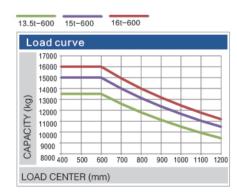


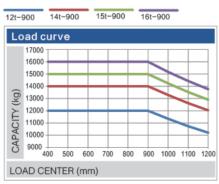


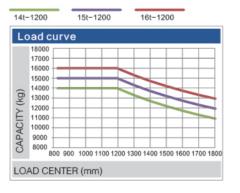
Technical parameters

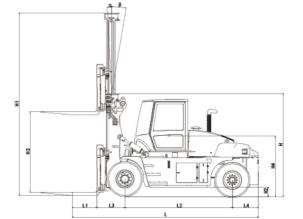
Technical parameters												
01	Model	Unit	CPCD120-C2Z-09	CPCD135-C2Z-06	CPCD150-C2Z-06	CPCD160-C2Z-06	CPCD140-C2Z-09	CPCD150-C2Z-09	CPCD160-C2Z-09	CPCD140-C2Z-12	CPCD150-C2Z-12	CPCD160-C2Z-12
02	Rated load	t	12	13.5	15	16	14	15	16	14	15	16
03	The mass	kg	17800	17800	18400	18800	20500	21000	21500	21400	22200	23000
04	Maximum lifting speed (loaded/unloaded)	mm/s	360/380	360/380	350/380	350/380	370/400	370/400	370/400	370/400	370/400	370/400
05	Maximum speed (loaded/unloaded)	km/h	24/26	24/26	25/27	25/27	26.2/27.3	26.2/27.3	26.2/27.3	26.5/27.6	26.2/27.3	24.3/26
06	Gradeability (loaded/unloaded)	%	36.4/40	36.4/40	36.4/40	36.4/40	36.4/40	36.4/40	36.4/40	36.4/40	36.4/40	36.4/40
07	Noise in the cab	dB(A)	≤73.8	≤73.8	≤73.8	≤73.8	≤73.8	≤73.8	≤73.8	≤73.8	≤73.8	≤73.8

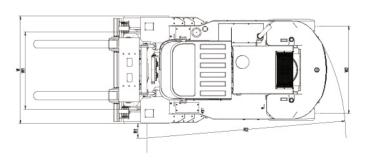
Size	e parameters											
01	Model	Unit	CPCD120-C2Z-09	CPCD135-C2Z-06	CPCD150-C2Z-06	CPCD160-C2Z-06	CPCD140-C2Z-09	CPCD150-C2Z-09	CPCD160-C2Z-09	CPCD140-C2Z-12	CPCD150-C2Z-12	CPCD160-C2Z-12
02	Overall length		6705	6255	6265	6265	7105	7105	7105	7975	7975	7975
03	Overall width	mm	2560	2560	2560	2560	2560	2560	2560	2560	2560	2560
04	Overall height	mm	3365	3365	3380	3380	3340	3340	3340	3340	3340	3340
05	Load center distance	mm	900	600	600	600	900	900	900	1200	1200	1200
06	Wheelbase	mm	3250	3250	3250	3250	3500	3500	3500	3750	3750	3750
07	Frontoverhang	mm	785	785	795	795	935	935	935	935	935	935
08	Rear overhang	mm	850	850	850	850	850	850	850	850	850	850
09	Minimum underground clearance	mm	285	285	285	285	285	285	285	285	285	285
10	Seat height	mm	1970	1970	1985	1985	1985	1985	1985	1985	1985	1985
11	Turning radius (inside)	mm	220	220	220	220	220	220	220	220	220	220
12	Turning radius(outside)	mm	4450	4450	4500	4500	4750	4750	4750	5100	5100	5100
13	Fronttrack	mm	1888	1888	1888	1888	1895	1895	1895	1895	1895	1895
14	Rear track	mm	2120	2120	2120	2120	2120	2120	2120	2120	2120	2120
15	Mast height (retracted/extended)	mm	3365/4865	3365/4865	3380/4880	3380/4880	3340/4840	3340/4840	3340/4840	3340/4840	3340/4840	3340/4840
16	Mast lifting height	mm	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000
17	Mast tilting angle (forward/backward)	deg	6/12	6/12	6/12	6/12	6/12	6/12	6/12	6/12	6/12	6/12
18	Fork dimension (length*width*thickness)	mm	1820 × 200 × 85	1370×200×85	1370×200×85	1370×200×85	1820×200×95	1820 × 200 × 95	1820 × 200 × 95	2440x200x100	2440x200x100	2440x200x100
19	Fork adjusting range	mm	500-2370	500-2370	500-2370	500-2370	610-2150	610-2150	610-2150	610-2150	610-2150	610-2150











Configurations

/ehicle co	nfiguration										
1	Truck model	CPCD120-C2Z-09	CPCD135-C2Z-06	CPCD150-C2Z-06	CPCD160-C2Z-06	CPCD140-C2Z-09	CPCD150-C2Z-09	CPCD160-C2Z-09	CPCD140-C2Z-12	CPCD150-C2Z-12	CPCD160-C2Z-12
	Brand	CUMMINS	CUMMINS	CUMMINS	CUMMINS	CUMMINS	CUMMINS	CUMMINS	CUMMINS	CUMMINS	CUMMINS
	Model	QSB6.7	QSB6.7	QSB6.7	QSB6.7	QSB6.7	QSB6.7	QSB6.7	QSB6.7	QSB6.7	QSB6.7
² Engine	Rated power (kw/rpm)	129/2200	129/2200	129/2200	129/2200	149/2200	149/2200	149/2200	149/2200	149/2200	149/2200
	Rated torque (nm/rpm)	881/1300	881/1300	881/1300	881/1300	990/1500	990/1500	990/1500	990/1500	990/1500	990/1500
	Emission standard	EUStageV/T4F/ChinaStageIV	EU Stage V/T4F/China Stage IV	EUStage V/T4F/China Stage IV	EUStage V/T4F/China Stage IV	EU Stage V/T4F/China Stage I\	/ EUStage V/T4F/China Stage IV	/EUStageV/T4F/ChinaStageIV	EUStageV/T4F/ChinaStageIV	/EUStageV/T4F/ChinaStageIV	EUStage V/T4F/China Stag
3 Transmi	ssion Model	ZF131	ZF131	ZF131	ZF131	ZF171	ZF171	ZF171	ZF171	ZF171	ZF171
4 Drive ax	le Model	Meritor drive axle	Meritor drive axle	Meritor drive axle	Meritor drive axle	Kessler	Kessler	Kessler	Kessler	Kessler	Kessler
5 Tire	Size	11.00-20	11.00-20	12.00-20	12.00-20	12.00-20	12.00-20	12.00-20	12.00-20	12.00-20	12.00-20
	Backward radar	•	•	•	•	•	•	•	•	•	•
	Backward image	•	•	•	•	•	•	•	•	•	•
6 Auxiliary configur	Weighting system	0	0	0	0	0	0	0	0	0	0
	Ops for the whole truck	0	0	0	0	0	0	0	0	0	0
	Ops for mast	0	0	0	0	0	0	0	0	0	0
17 Hydrauli	Consistent rate system	•	•	•	•	/	/	/	/	/	/
system	Variable system	/	/	/	/	•	•	•	•	•	•
8 Aircondit	oner Air conditioner	•	•	•	•	•	•	•	•	•	•
	Pneumatictyre	•	•	•	•	•	•	•	•	•	•
9 Tura	Solid tyre	0	0	0	0	0	0	0	0	0	0
Tyre	Solid tyre (front), pneumatic tyre (rear) 0	0	0	0	0	0	0	0	0	0
	Pneumatic tyre (front), solid tyre (rear)	0	0	0	0	0	0	0	0	0	0
0 Cab	Tilting cab	•	•	•	•	•	•	•	•	•	•

^{●-}Standard item ○-Optional item /-Not used

[•] Our products are subject to the improvements and changes without notice.

[•] The picture in the brochure may not be the standard model of this type. The configuration and color of the product in the picture may be different from the actual machine. Please adhere to the actual machine.

Configuration

Mast



Standard type mast

It is suitable for normal working condition. It has changeable tread and high fatigue resistance ability.



■ Two-stage full free mast

It is suitable for narrow working conditions in doors, cabin and dwarf door. Extraposition lifting cylinder provides better view.



■ Three-stage full free mast

The truck has larger lifting height and lower truck height and thus it is safer.

HELI smart fleet management system

- Vehicle positioning
- Remote diagnosis
- Remote monitoring
- Maintenance reminder
- Statistical form
- Vehicle management
- Identification recognition (optional)
- Weight management (optional)



Attachments



Fork positioner

It is easy and quick with two forks adjusting powered by hydraulic.



Side shifting fork positioner

It has both space adjusting and side shifting functions to improving working efficiency.



Side shifter

Side shifting and space adjusting function are separated from each other to achieve quick respond.



Fork extension

It effectively extends fork and it is suitable for large size handling.



Carpet boom

It is suitable for roll type goods such as steel roll, wire roll and so on.



Crane jib

It is safe and high efficient to lift goods.



Slings

It is suitable for goods in bundle such as rebar, steel tube and so on.